



FITTING INSTRUCTIONS

Aluminium & Steel Lockable Seat Fixings

These instructions cover the fitting of the seat fixing to the seat leg for the following products:

| <u>Part Number</u> | <u>Description</u> |
|--------------------|--|
| KFP0006/AR | Anti Rattle Steel Lockable Removable Seat Fixing |
| KFP0020/AR | Anti Rattle Aluminium Lockable Removable Seat Fixing |

Each Lockable Seat Fixing is supplied with 3 sets of stud fittings, each containing an M10 x 30mm Torx Stud, M10 washer and M10 nyloc nut.

- 1) *Fit the torx studs into the corresponding holes in the lockable seat fixing to match the number and location of the holes / slot of the seat leg. Use ALL fixing points on the seat leg. Some seat legs may require 2 fittings per leg, some may require 3. Apply thread locker to each stud position, ensuring that the studs "bottom out". Use a torque setting of 30Nm (22lbft).*
- 2) *Offer the lockable seat fixing up to the seat leg and secure loosely in place with washer and nyloc nut. (Note if the seat leg is out of square, it may be necessary to pack the studs with one or more washers.)*
- 3) *Fit the seat legs to the seat base as per the seat manufacturers' instructions and align / set to the rails in the vehicle. Tighten nyloc nuts using a torque setting of 30Nm (22lbft).*

WARNING: To ensure compliance for type approval or IVA submission, please check with the seat manufacturer / supplier if special fittings are required. At time of publication, we are aware of the following:

| Manufacturer | Seat Model(s) | Special Fittings |
|---------------------|---------------|--|
| Phoenix Seating Ltd | All | Replace standard rear washer with 25 x 25 x 5mm steel washer |

Any special fittings can be ordered directly from the seat manufacturer.



Koller Engineering Ltd, 5 Garrett Road, Lynx Trading Estate, Yeovil, Somerset BA20 2TJ
Tel: +44 (0)1935 426695 • Fax: +44 (0)1935 433766
Email: enquiries@koller.co.uk • Web: www.koller.co.uk